# Hot Air-assisted Continuous Infrared Dryer for Fish and Fishery Products

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- A hot air-assisted continuous infrared radiation based drying system (80 kg/day) was developed for drying of fish and fishery products
- ➤ The developed continuous hot air-assisted infrared dryer was found to be the most suitable dryer for all fish drying in combined IR-HA mode of operation than HA and IR drying.
- ➤ The drying operations were carried out at infrared intensity of 3000 W/m² and 60°C hot air inlet temperature in the pilot scale infrared dryer.

### Advantages

- ✓ IR heating allows more uniform heating resulting in better quality characteristics of dried products than other drying methods.
- ✓ The drying time of 2.5 h was observed for shrimp, 3 h for anchovy and squid rings and 4.5 h for clam.
- ✓ The drying of fish in IR-HA drying is quicker and superior quality product in terms of physical, sensory characteristics and proximate composition.

## Specifications

Specifications such as

Output capacity: Dried fish production is 20 kg/day (25%)

Weight: 250 kg

Manpower requirement: 1 No.

Shelling efficiency: N/A

Others (as per the equipments/project)

- a) Saving of water, labor, time and energy Saves the time by reducing the drying time (50%) than existing dryers
- b) Capacity 80 kg/day
- c) Efficiency 18 20%
- d) Cost effectiveness including B:C ratio B-C ratio 3.50; Pay-back period 0.52 year



## Hot air-assisted Continuous Infrared Dryer

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Year

2022

Price / Unit

5 lakhs

More information

#### Status of commercialization / Patent / Publication

#### **Design registration:**

Certificate of registration of design has been received with design no. 341136-001 dated 20.03.2021 in class 15-05 in respect of "Hot Air Assisted Continuous Infrared Dryer"

## **Publications**

1. Delfiya, D. S. A., Prashob, K., Murali, S., Alfiya, P. V., Samuel, M. P., & Pandiselvam, R. (2021). Drying kinetics of food materials in infrared radiation drying: A review. Journal of Food Process Engineering. 45(6): e13810.

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- 2. Aniesrani Delfiya, D. S., Sneha, R., Prashob, K., Murali, S., Alfiya, P. V., & Samuel, M. P. (2021). Hot air-assisted continuous infrared dryer for anchovy fish drying. Journal of Food Process Engineering. 45(6): e13824. https://doi.org/10.1111/jfpe.13824
- 3. Prashob, K., Aniesrani Delfiya D. S., Murali, S., Alfiya, P. V. & Samuel M. P. (2022). Drying of shrimp using hot air assisted continuous infrared drying system. Journal of Food Processing and Preservation. 46(9): e16364. https://doi.org/10.1111/jfpp.16364
- 4. Aniesrani Delfiya, D. S., K. Prashob, S. Murali, P. V. Alfiya, Lekshmi R. G. Kumar & Manoj P. Samuel (2022) Design and Development of Hot Air-assisted Continuous Infrared Drying System for Shrimps, Journal of Aquatic Food Product Technology, 31:4, 361-373, DOI: 10.1080/10498850.2022.2048158

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